

6652/PCT/USSN 10/565,649
Group Art Unit 3726

AMENDMENTS TO THE ABSTRACT

~~In manufacturing brazed,~~ Brazed double wall plate heat exchangers are manufactured so that the double walls ~~(5, 6) should comprise (5a, 5b)~~ are connected and sealed to each other around the port holes of the exchanger. This is obtained ~~thereby that the said~~ by providing areas ~~(5a, 5b)~~ that are shaped ~~such so~~ as to ~~comprise~~ include areas not covering each other. The brazing is ~~this established~~ provided by capillary suction of brazing material from other plate areas.